

TECHNICAL BULLETIN

PRODUCT: BOSCH COMBINED HEAT AND POWER (CHP) CE 12 NA & CE 19 NA MODULES

SEPARATE DELIVERY OF GAS TRAIN:

Update to installation instructions

To minimise any risk of damage to the gas train assembly during transport and final positioning, all future Bosch CHP CE 12 NA and CE 19 NA modules will be delivered with a separate gas train for site assembly.

An addendum will be included with the CHP installation instructions and are included with this Technical Bulletin for clarity.

After completing the assembly of the gas train, the gas pipework and gas train assembly must be tested for gas tightness in accordance with IGE/UP/1b.

A test pressure of 97.5mbar should be used with the gauge connected to the gas train test point. The resulting test must have a leakage rate $<0.06\text{dm}^3/\text{h}$ (approximately 5mbar drop over one minute).

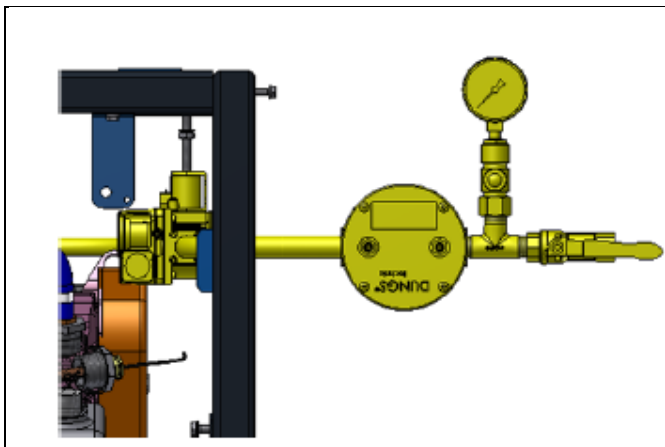


Fig. 1 Gas Train assembly example

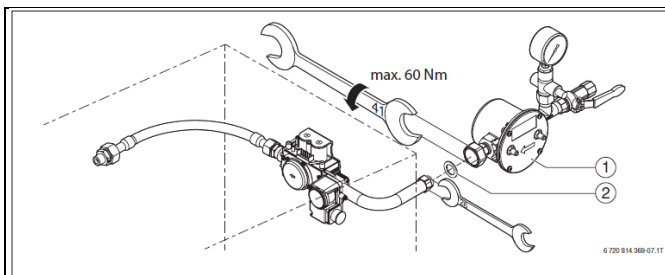


Fig. 2 Gas Train assembly installation manual extract

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