

## Main dimensions

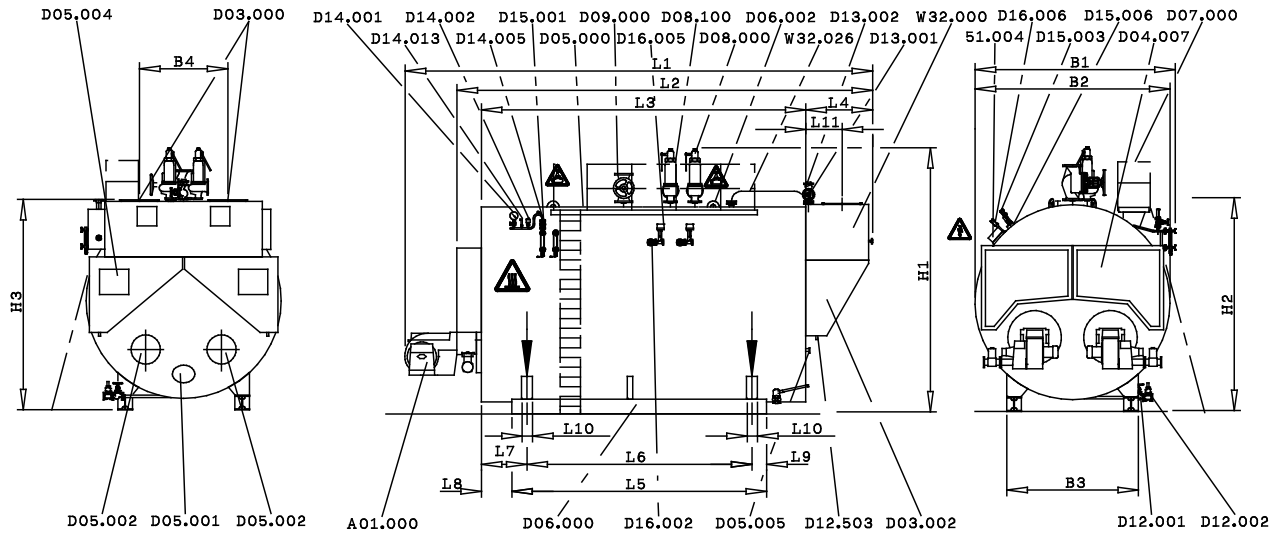


# UNIVERSAL High-pressure steam boiler ZFR

in three-pass double-flue flame-tube smoke tube technology with integrated economiser

DA029

Version 1 (07/12)



51.004	Terminal box	D12.503	Connection for drainage flue gas condensate
A01.000	Burner	D13.001	Feet water shut-off valve
D03.000	Flue gas connection socket	D13.002	Feet water non-return valve
D03.002	Flue gas chamber	D14.001	Pressure indicator (test unit)
D04.007	Reversing chamber door	D14.002	Pressure limiter
D05.001	Inspection opening water side	D14.005	Shut-off valve
D05.002	Inspection opening flue gas side	D14.013	Pressure transducer
D05.004	Cleaning opening flue gas side	D15.001	Level indicator 1
D05.005	Sight hole		Level indicator 2 <b>Option</b>
D06.000	Base frame	D15.003	Level transducer
D06.002	Transportation lug	D15.006	Level limiter
D07.000	Operating platform <b>Option</b>	D16.002	Desalting shut-off valve <b>Option</b> <sup>4)</sup>
D08.000	Pressure safeguard valve 1	D16.005	Desalting control valve <b>Option</b> <sup>4)</sup>
D08.100	Pressure safeguard valve 2 <b>Option</b>	D16.006	Conductivity transmitter <b>Option</b>
D09.000	Steam shut-off valve	W32.000	Economizer
D12.001	Drain shut-off valve	W32.026	Connecting pipe Eco/Boiler
D12.002	Quick shut-off blow-down valve		

### Explanation of symbols



Warning: dangerous electrical voltage



Lifting equipment to be fastened here, only



Warning: hot surface, e. g. uninsulated fitting

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UNIVERSAL High pressure steam boiler Type	Dimensions								Flue gas connection		
	L 1 <sup>2)</sup> [mm]	L 2 <sup>1)5)</sup> [mm]	L 3 [mm]	L 4 [mm]	B 1 [mm]	B 2 <sup>1)</sup> [mm]	H 1 <sup>3)</sup> [mm]	H 2 <sup>1)</sup> [mm]	L 11 [mm]	B 4 [mm]	H 4 [mm]
ZFR-IE 20000	8999	7303	5575	1218	3817	3745	4924	4057	607	1500	3990
ZFR-IE 23000	9394	7734	5825	1399	4017	3900	5128	4246	678	1500	4194
ZFR-IE 28000	9210	8764	6655	1549	4117	4000	5232	4350	748	1500	4298
ZFR-IE 30000	10374	8864	6655	1549	4267	4245	5604	4507	748	1800	4485
ZFR-IE 35000	10409	9284	7075	1549	4467	4445	5794	4702	748	1850	4675
ZFR-IE 40000	10598	9534	7325	1549	4467	4445	5874	4702	748	1850	4675
ZFR-IE 50000	10621	10013	7575	1728	4767	4700	6187	5010	818	1850	4988
ZFR-IE 55000	11347	10763	8325	1728	4767	4700	6392	5050	818	1850	4988

UNIVERSAL High pressure steam boiler Type	Base frame								Universal columnne IPB - HEB - DIN 1025 [mm]
	L 5 [mm]	L 6 [mm]	L 7 [mm]	L 8 [mm]	L 9 [mm]	L 10 [mm]	B 3 [mm]	H 3 [mm]	
ZFR-IE 20000	4325	3725	925	625	300	225	2470	260	4325
ZFR-IE 23000	4575	3975	925	625	300	225	2600	280	4575
ZFR-IE 28000	5225	4625	925	625	300	225	2700	300	5225
ZFR-IE 30000	5375	4775	850	550	300	225	2800	300	5375
ZFR-IE 35000	5500	4900	950	650	300	225	2900	300	5500
ZFR-IE 40000	5500	4900	1120	820	300	225	2900	300	5500
ZFR-IE 50000	5500	4900	1325	1025	300	425	3100	300	5500
ZFR-IE 55000	6250	5650	1325	1025	300	425	3100	300	6250

- References and defaults to Requirements for the boiler installation room see technical information **T1024**.
  - Equipment and complete dimensions in accordance with project-related, technical data sheet.
  - The boiler operating weight must be absorbed by the foundation in the area of the front and rear supports.
  - Dimensions with  $\pm 1\%$  tolerance.
  - The dimensions are designed for standard insulation:
    - 150 mm thick on the boiler ends
    - 175 mm thick at the rear end
    - 100 mm thick on the boiler shell
  - Dimension of the insertion openings
    - opening height: Add at least 100mm to H1 or H2 (with / without assembled fittings)
    - opening width: Add at least 200mm to B1 or B2 (with / without assembled fittings)
  - The height of the boiler house is determined by the system equipment, the clear passage over the operating platform should be at least 2 m.
- 1) Smallest transport dimensions with 100 mm insulation thickness if fittings, pump bracket and burner are removed (without cable ducting; with cable ducting +75 mm on right).
- 2) Dimension L1 is an standard gauge and depends on the make, type and rated capacity of burner.
- 3) The dimension H1 may vary depending on the valve manufacturer.
- 4) The boiler type ZFR 28000 has basically 2 desalting nozzles.
- 5) In case of superheater boiler ZFR-X, dimension L2 increases. See data sheet **DA003** Fire Tube Dimensions and Burner Add-On Limits